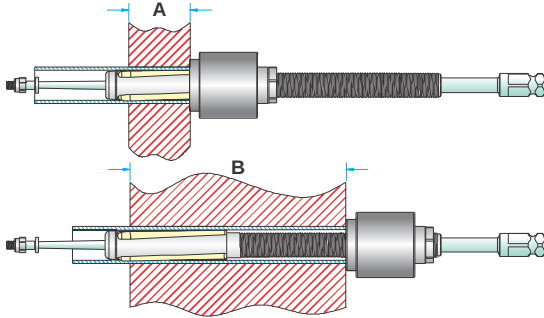




FOR TUBES INTERNAL DIAMETER
FROM (8.4 mm) .334" TO (36.3 mm) 1.43"

TUBE EXPANDER FITTED WITH ROLLER LENGTH		FOR TUBE SHEET ADJUSTABLE RANGE	
		MINIMUM A	MAXIMUM B
(38.1mm) 1.1/2"	STD REACH	(38.1mm) 1.1/2"	(152.4mm) 6"
	"A" REACH	(38.1mm) 1.1/2"	(203.2mm) 8"
	"B" REACH	(38.1mm) 1.1/2"	(253.8mm) 10"
	"C" REACH	(38.1mm) 1.1/2"	(304.6mm) 12"
(57.1mm) 2.1/4"	STD REACH	(57.1mm) 2.1/4"	(171.4mm) 6.3/4"
	"A" REACH	(57.1mm) 2.1/4"	(222.1mm) 8.3/4"
	"B" REACH	(57.1mm) 2.1/4"	(272.8mm) 10.3/4"
	"C" REACH	(57.1mm) 2.1/4"	(323.6mm) 12.3/4"

□ Model 1197-1256 expanders come with 3/8" square mandrel drives
Model 1257-1300 expanders come with 1/2" square mandrel drives.

Tube O.D mm inch	Tube Thickness			Tube I. D.		Minimum I.D. Tool Enters		Maximum Expansion of Tool		EXPANDER with (38.10 mm) 1.1/2" Long Rollers			EXPANDER with (57.15 mm) 2.1/4" Long Rollers		
	bwg	mm	inch	mm	inch	mm	inch	mm	inch	Complete Tool No.	Mandrel No.	Rollers Set No.	Complete Tool No.	Mandrel No.	Rollers Set No.
(12.70) 1/2	14	2.10	.083	8.4	.334	8.2	.324	9.5	.374	1197	1197	797	-	-	-
	15	1.82	.072	9.0	.356	8.8	.348	10.1	.398	1199	1199	R-1	-	-	-
	16	1.65	.065	9.4	.370	9.1	.360	10.4	.410	1201	M-51	R-1	-	-	-
	17	1.47	.058	9.7	.384	9.5	.374	10.7	.424	1203	M-51	R-2	-	-	-
	18	1.24	.049	10.2	.402	9.9	.392	11.3	.447	1205	M-52	R-3	-	-	-
	20	0.88	.035	10.9	.430	10.3	.406	11.7	.461	1205 S	M-53	R-3	-	-	-
(15.88) 5/8	12	2.76	.109	10.3	.407	9.9	.392	11.3	.447	1205	M-52	R-3	-	-	-
	13	2.41	.095	11.0	.435	10.8	.425	12.1	.480	1207	M-53	R-4	-	-	-
	14	2.10	.083	11.6	.459	11.4	.449	12.9	.509	1209	M-54	R-4	1210	M-54	R-4-A
	15	1.82	.072	12.2	.481	11.9	.471	13.6	.536	1211	M-55	R-5	1212	M-55	R-5-A
	16	1.65	.065	12.5	.495	12.3	.485	13.9	.550	1213	M-55	R-6	1214	M-55	R-6-A
	17	1.47	.058	12.9	.509	12.6	.499	14.3	.564	1215	M-56	R-6	1216	M-56	R-6-A
	18	1.24	.049	13.3	.527	13.1	.517	14.5	.572	1217	M-57	R-7	1218	M-57	R-7-A
	19	1.06	.042	13.7	.541	13.2	.522	14.7	.582	1219	M-56	R-7	12220	M-56	R-7-A
	20	0.88	.035	14.1	.555	13.6	.536	15.1	.596	1219 S	M-58	R-7	1220 S	M-58	R-7-A
	21	0.81	.032	14.2	.561	13.6	.536	15.1	.596	1219 S	M-58	R-7	1220 S	M-58	R-7-A
	22	0.71	.028	14.4	.569	13.6	.536	15.1	.596	1219 S	M-58	R-7	1220 S	M-58	R-7-A
	10	3.40	.134	12.2	.482	11.9	.471	13.6	.536	1211	M-55	R-5	1212	M-55	R-5-A
(19.05) 3/4	11	3.04	.120	12.9	.510	12.6	.499	14.3	.564	1215	M-56	R-6	1216	M-56	R-6-A
	12	2.76	.109	13.5	.532	13.2	.522	14.7	.582	1219	M-56	R-7	1220	M-56	R-7-A
	13	2.41	.095	14.2	.560	13.9	.550	15.6	.615	1221	M-58	R-8	1222	M-58	R-8-A
	14	2.10	.083	14.8	.584	14.5	.574	16.2	.639	1223	M-58	R-9	1224	M-58	R-9-A
	15	1.82	.072	15.3	.606	15.1	.596	16.7	.661	1225	M-58	R-10	1226	M-58	R-10-A
	16	1.65	.065	15.7	.620	15.3	.605	17.4	.685	1227	M-59	R-10	1228	M-59	R-10-A
	17	1.47	.058	16.1	.634	15.7	.619	17.7	.699	1229	M-59	R-11	1230	M-59	R-11-A
	18	1.24	.049	16.5	.652	15.7	.619	17.7	.699	1229	M-59	R-11	1230	M-59	R-11-A
	19	1.06	.042	16.9	.666	16.3	.642	18.3	.722	1231	M-59	R-12	1232	M-59	R-12-A
	20	0.88	.035	17.2	.680	16.3	.642	18.3	.722	1231	M-59	R-12	1232	M-59	R-12-A
	21	0.81	.032	17.4	.686	16.3	.642	18.3	.722	1231	M-59	R-12	1232	M-59	R-12-A
	22	0.71	.028	17.6	.694	16.3	.642	18.3	.722	1231	M-59	R-12	1232	M-59	R-12-A
(22.22) 7/8	10	3.40	.134	15.4	.607	15.1	.596	16.7	.661	1225	M-58	R-10	1226	M-58	R-10-A
	11	3.04	.120	16.1	.635	15.7	.619	17.7	.699	1229	M-59	R-11	1230	M-59	R-11-A
	12	2.76	.109	16.6	.657	16.3	.642	18.3	.722	1231	M-59	R-12	1232	M-59	R-12-A
	13	2.41	.095	17.4	.685	17.0	.670	19.0	.750	1233	M-60	R-13	1234	M-60	R-13-A
	14	2.10	.083	18.0	.709	17.4	.685	19.6	.774	1235	M-61	R-14	1236	M-61	R-14-A
	15	1.82	.072	18.5	.731	18.0	.712	20.3	.801	1237	M-61	R-15	1238	M-61	R-15-A
	16	1.65	.065	18.9	.745	18.4	.726	20.7	.815	1239	M-62	R-15	1240	M-62	R-15-A
	17	1.47	.058	19.2	.759	18.8	.740	21.0	.829	1243	M-62	R-16	1244	M-62	R-16-A
	18	1.24	.049	19.7	.777	18.8	.740	21.0	.829	1243	M-62	R-16	1244	M-62	R-16-A
	18	1.24	.049	19.7	.777	18.8	.740	21.0	.829	1243	M-62	R-16	1244	M-62	R-16-A

1200 SERIES LONG REACH



Features :

- Similar as 800 series expanders this expander is also a workhorse in its category.
- Most world wide usage of this tool is due to its superior and economical performance.
- Its is mostly used for larger expansion length in thick tube sheet.
- It can cover expansion length up to 320mm in step by step expansion in which each step can be of 50 mm max.

Tube O.D mm inch	Tube Thickness			Tube I. D.		Minimum I.D. Tool Enters		Maximum Expansion of Tool		EXPANDER with (38.10 mm) 1.1/2" Long Rollers			EXPANDER with (57.15 mm) 1.1/2" Long Rollers		
	bwg	mm	inch	mm	inch	mm	inch	mm	inch	Complete Tool No.	Mandrel No.	Rollers Set No.	Complete Tool No.	Mandrel No.	Rollers Set No.
(25.40)	8	4.19	.165	17.0	.670	16.6	.665	18.6	.735	1241	M-59	R-13	1242	M-59	R-13-A
	9	3.75	.148	17.8	.704	17.4	.685	19.6	.774	1235	M-61	R-14	1236	M-61	R-14-A
	10	3.40	.134	18.5	.732	18.0	.712	20.3	.801	1237	M-61	R-15	1238	M-61	R-15-A
	11	3.04	.120	19.3	.760	18.8	.740	21.0	.829	1243	M-62	R-16	1244	M-62	R-16-A
	12	2.76	.109	19.8	.782	19.3	.763	21.6	.852	1245	M-62	R-17	1246	M-62	R-17-A
	13	2.41	.095	20.5	.810	20.0	.791	22.3	.880	1247	M-62	R-18	1248	M-62	R-18-A
	14	2.10	.083	21.1	.834	20.5	.810	23.0	.909	1249	M-63	R-18	1250	M-63	R-18-A
	15	1.82	.072	21.7	.856	21.2	.837	23.7	.936	1251	M-63	R-19	1252	M-63	R-19-A
	16	1.65	.065	22.1	.870	21.2	.837	23.7	.936	1251	M-63	R-19	1252	M-63	R-19-A
	17	1.47	.058	22.4	.884	21.9	.865	24.4	.964	1255	M-63	R-21	1256	M-63	R-21-A
	18	1.24	.049	22.9	.902	21.9	.865	24.4	.964	1255	M-63	R-21	1256	M-63	R-21-A
(29.58)	8	4.19	.165	20.1	.795	19.7	.776	22.2	.875	1253	M-63	R-20	1254	M-63	R-20-A
	9	3.75	.148	21.0	.829	20.5	.810	23.0	.909	1249	M-63	R-18	1250	M-63	R-18-A
	10	3.40	.134	21.7	.857	21.2	.837	23.7	.936	1251	M-63	R-19	1252	M-63	R-19-A
	11	3.04	.120	22.4	.885	21.9	.865	24.4	.964	1255	M-63	R-21	1256	M-63	R-21-A
	12	2.76	.109	23.0	.907	22.4	.883	24.9	.982	1257	M-64	R-21	1258	M-64	R-21-A
	13	2.41	.095	23.7	.935	23.2	.916	25.7	1.015	1259	M-64	R-22	1260	M-64	R-22-A
	14	2.10	.083	24.3	.959	23.7	.935	26.5	1.044	1261	M-65	R-23	1262	M-65	R-23-A
	15	1.82	.072	24.9	.981	24.4	.962	27.2	1.071	1263	M-65	R-24	1264	M-65	R-24-A
	16	1.65	.065	25.2	.995	24.4	.962	27.2	1.071	1263	M-65	R-24	1264	M-65	R-24-A
	17	1.47	.058	25.6	1.010	25.1	.990	27.9	1.009	1267	M-66	R-26	1268	M-66	R-26-A
	18	1.24	.049	26.0	1.027	25.1	.990	27.9	1.009	1267	M-66	R-26	1268	M-66	R-26-A
(31.75)	8	4.19	.165	23.3	.920	22.8	.901	25.6	1.010	1265	M-65	R-25	1266	M-65	R-25-A
	9	3.75	.148	24.2	.954	23.7	.935	26.5	1.044	1261	M-65	R-23	1262	M-65	R-23-A
	10	3.40	.134	24.9	.982	24.4	.962	27.2	1.071	1263	M-65	R-24	1264	M-65	R-24-A
	11	3.04	.120	25.6	1.010	25.1	.990	27.9	1.099	1267	M-66	R-26	1268	M-66	R-26-A
	12	2.76	.109	26.2	1.032	25.7	1.013	28.5	1.122	1269	M-66	R-27	1270	M-66	R-27-A
	13	2.41	.095	26.9	1.060	26.4	1.039	29.2	1.150	1271	M-67	R-28	1272	M-67	R-28-A
	14	2.10	.083	27.5	1.084	26.9	1.060	29.6	1.169	1273	M-67	R-29	1274	M-67	R-29-A
	15	1.82	.072	28.0	1.106	27.6	1.087	30.3	1.196	1275	M-67	R-30	1276	M-67	R-30-A
	16	1.65	.065	28.4	1.120	27.6	1.087	30.3	1.196	1275	M-67	R-30	1276	M-67	R-30-A
	17	1.47	.058	28.8	1.134	28.3	1.115	31.0	1.224	1279	M-68	R-30	1280	M-68	R-30-A
	18	1.24	.049	29.2	1.152	28.3	1.115	31.0	1.224	1279	M-68	R-30	1280	M-68	R-30-A
(34.92)	8	4.19	.165	26.5	1.045	26.0	1.026	28.8	1.135	1277	M-67	R-31	1278	M-67	R-31-A
	9	3.75	.148	27.4	1.079	26.9	1.060	29.6	1.169	1273	M-67	R-29	1274	M-67	R-29-A
	10	3.40	.134	28.1	1.107	27.6	1.087	30.3	1.196	1275	M-67	R-30	1276	M-67	R-30-A
	11	3.04	.120	28.8	1.135	28.3	1.115	31.0	1.224	1279	M-68	R-30	1280	M-68	R-30-A
	12	2.76	.109	29.3	1.157	28.7	1.133	31.5	1.242	1281	M-68	R-32	1282	M-68	R-32-A
	13	2.41	.095	30.1	1.185	29.4	1.160	32.3	1.275	1283	M-69	R-33	1284	M-69	R-33-A
	14	2.10	.083	30.7	1.209	29.9	1.179	32.8	1.294	1285	M-70	R-34	1286	M-70	R-34-A
	15	1.82	.072	31.2	1.231	30.6	1.206	33.5	1.321	1287	M-70	R-35	1288	M-70	R-35-A
	16	1.65	.065	31.6	1.245	30.6	1.206	33.5	1.321	1287	M-70	R-35	1288	M-70	R-35-A
	8	4.19	.165	29.7	1.170	29.0	1.145	32.0	1.260	1289	M-79	R-34	1290	M-79	R-34-A
	9	3.75	.148	30.5	1.204	29.9	1.177	32.8	1.294	1285	M-70	R-34	1286	M-70	R-34-A
(38.10)	10	3.40	.134	31.2	1.232	30.6	1.206	33.5	1.321	1287	M-70	R-35	1288	M-70	R-35-A
	11	3.04	.120	32.0	1.260	31.3	1.235	34.2	1.350	1291	M-70	R-36	1292	M-70	R-36-A
	12	2.76	.109	32.5	1.282	31.9	1.257	34.8	1.372	1293	M-70	R-37	1294	M-70	R-37-A
	13	2.41	.095	33.2	1.310	32.6	1.285	35.5	1.400	1295	M-71	R-37	1296	M-71	R-37-A
	14	2.10	.083	33.8	1.334	32.6	1.285	35.5	1.400	1295	M-71	R-37	1296	M-71	R-37-A
	15	1.82	.072	34.4	1.356	33.8	1.331	36.7	1.446	1297	M-71	R-38	1298	M-71	R-38-A
	16	1.65	.065	34.8	1.370	33.8	1.331	36.7	1.446	1297	M-71	R-38	1298	M-71	R-38-A
	17	1.47	.058	35.1	1.384	33.8	1.331	37.3	1.472	1299	M-72	R-38	1300	M-72	R-38-A
	18	1.24	.049	35.6	1.402	33.8	1.331	37.3	1.472	1299	M-72	R-38	1300	M-72	R-38-A
	19	1.06	.042	35.9	1.416	33.8	1.331	37.3	1.472	1299	M-72	R-38	1300	M-72	R-38-A
	20	0.88	.035	36.3	1.430	33.8	1.331	37.3	1.472	1299	M-72	R-38	1300	M-72	R-38-A